



L&M™ DEBOND® GOLD™

DS-175.8-0524

**Globally Proven
Construction Solutions**



1. PRODUCT NAME

L&M™ DEBOND® GOLD™

2. MANUFACTURER

LATICRETE International, Inc.
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Bethany, CT 06524-3423 USA

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3. PRODUCT DESCRIPTION

DEBOND GOLD is a non-staining, low VOC, concrete form release for application to all types of concrete forms, but especially for use in demanding pre-stress and precast applications. DEBOND GOLD is a pale, fast drying, ready to use, sprayable liquid that is safe to use. DEBOND GOLD is a specially balanced combination of highly refined fatty acids carried in a non-staining, non-residual mineral oil. DEBOND GOLD is free of kerosene, diesel fuel, fuel oils, waxes and resins. DEBOND GOLD forms a water resistant chemical barrier and reacts with the alkalis in the concrete to prevent concrete sticking or build-up on forms, equipment, and accessories coming in contact with the concrete. The resulting concrete is stain and residue-free, ready to receive paints, mortar, moisture proofers, plaster, or other toppings. DEBOND GOLD is not harmful to concrete surfaces. In addition, DEBOND GOLD resists rain wash off and will not break down under heat or sun. Forms can be coated up to five weeks prior to pouring concrete.

Uses

- Allows concrete to release chemically from various media such as steel, plywood, aluminum, and composition forms. DEBOND GOLD is ready-to-use and can be applied by sprayer, or other conventional methods. The film dries rapidly; reducing dust accumulation, offers non-slip placement, and resists normal rain wash off. Forms strip clean, eliminating concrete repair. The regular use of DEBOND GOLD minimizes bug holes. DEBOND GOLD protects and maintains forms.

Advantages

- Premium quality release for pre-stress and pre-cast plants
- Helps minimize concrete build-up and bug holes
- Non-residual, non-staining
- Low VOC
- Effective over all types of forms in all types of weather
- Resists rain wash-off
- Apply in sub-freezing weather

Suitable Substrates

- Concrete forms

Packaging

5 Gal (18.9 L)

55 Gal (208 L)

275 Gal (1040 L) totes

Approximate Coverage

Pre-stress and pre-cast: 1500-2000 ft²/gal (35-50 m²/L)

Steel, plastic, fiberglass: 800-1200 ft²/gal (20-30 m²/L)

Wood and other porous forms: 600-800 ft²/gal (15-20 m²/L)

For pipe plants, block plants, paving equipment: Coat lightly before each use.

Shelf Life

Factory sealed containers of this product are guaranteed to be of first quality for two (2) years.

Limitations

- Not recommended for tilt-up construction, unsealed plaster or concrete molds, or over forms with standing water
- Do not apply in rain

- Do not over apply or allow to puddle

12"-18" (30-46 cm) from form surface. On all applications, a thin coat should be applied prior to each pour for best results.

Cautions

- Consult SDS for more safety information.
- DEBOND® GOLD drums are to be kept tightly closed. If stored outside, place drums on sides to prevent water contamination through bungs.
- Keep out of reach of children.
- Mock-ups and field test areas are required in order to validate performance and appearance related characteristics (including but not limited to color, inherent surface variations, wear, anti-dusting, abrasion resistance, chemical resistance, stain resistance, coefficient of friction, etc.) to ensure system performance as specified for the intended use, and to determine approval of the decorative flooring system.

4. TECHNICAL DATA

VOC/LEED Product Information

<50 g/L

Applicable Standard

- Corps of Engineers CE 204 and CE 1401.01
- Bureau of Reclamation.
- State Highway Departments and Government Agencies
- USDA-Approved
- FS TTW572

Physical Properties

Property	Observed
Viscosity ASTM C 88 SUS@ 100°F(38°C)	50
Color Max ASTM D 1500	3
Freeze Temperature	< -50°F(-45°C)
VOC	<50 g/L

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

5. INSTALLATION

- **Surface Preparation:** Form surfaces should be clean and dry. For architectural concrete, careful cleaning of form panels to remove all rust, scale, concrete, dirt and existing form oils is essential. Replace damaged and worn forms prior to treatment.

Application: Apply a thin coat of DEBOND GOLD in a uniform manner by sprayer or roller without puddling. Hold spray nozzle between

6. AVAILABILITY AND COST

Availability

LATICRETE materials are available worldwide.

For Distributor Information, Call:

Toll Free: 1.800.243.4788

Telephone: +1.203.393.0010

For on-line distributor information, visit LATICRETE at laticrete.com

Cost

Contact a LATICRETE Distributor in your area.

7. WARRANTY

See 10. FILING SYSTEM:

9. TECHNICAL SERVICES

Technical Assistance

Information is available by calling the LATICRETE Technical Service Hotline:

Toll Free: 1.800.243.4788, ext. 1235

Telephone: +1.203.393.0010, ext. 1235

Fax: +1.203.393.1948

Technical and Safety Literature

To acquire technical and safety literature, please visit our website at laticrete.com.

10. FILING SYSTEM

Additional product information is available on our website at laticrete.com. The following is a list of related documents:

- DS 230.13: LATICRETE Product Warranty

LATICRETE International, Inc.

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