



# Screed Joint - Style 1 (SJ1)

DS-65431-0623

**Globally Proven  
Construction Solutions**



## 1. PRODUCT NAME

Screed Joint - Style 1 (SJ1)

## 2. MANUFACTURER

LATICRETE International, Inc.  
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Bethany, CT 06524-3423 USA

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## 3. PRODUCT DESCRIPTION

A PVC joint that is installed when using the thick bed installation method in order to accommodate movement in the final assembly. Made of coextruded hard and soft PVC, they are available in a variety of colors. Suitable for residential and light commercial projects, they can be used indoors as an alternative to caulking.

### Uses

- Expansion & Movement Joint Applications

### Advantages

- Accommodates movement and reduces stress
- Creates a clean, professional appearance
- Protect the tile from chipping and cracking
- Alternative to caulking

### Suitable Substrates

- LATICRETE Profiles & Trims are compatible with LATICRETE Adhesive & Mortar products (Refer to the applicable adhesive and mortar data sheet for complete installation instructions and suitable substrates.)

### Limitations

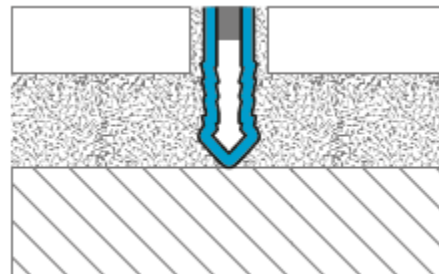
- Areas subject to high chemical exposure such as swimming pools, commercial kitchens, etc. require the use of Stainless Steel 316.
- Normal wear and tear of profiles after installation is expected. As such, scratches, dents, corrosion, and/or discoloration resulting from typical use are not considered product defects.

### Cautions

- Follow all tool manufacturer's directions, warning, and safety procedures when cutting and/or trimming profiles
- Cut edges may be sharp. Use caution when handling profiles.

## 4. TECHNICAL DATA

### Physical Properties



Property	Specification
Visible Width	5/16" (8 mm)
Height	1-3/16" - 2-9/16" (30 mm - 65 mm)
Length	8'-2.5" (2.5 m)

## Available PVC Colors

- GRE - Grey

## Working Properties PVC

Property	Specification
Hardness	65 +/- 5 Shore A
Intermittent Operating Temperature	up to 149°F (up to 65°C)
Maximum Operating Temperature	up to 194°F (up to 90°C)

Specifications subject to change without notification. Results shown are typical but reflect test procedures used. Actual field performance will depend on installation methods and site conditions.

## 5. INSTALLATION

### Selecting the Correct Size Profile

Careful selection of the profile size is critical to ensuring the functionality and appearance of the final installation. Profiles should be selected based on the size of the accompanying tile and mortar bed depth. Use a profile equal in height to allow for the profile to extend fully into the mortar bed and the tile to sit flush relative to one another when fully installed. Allow for additional space for adhesive when used in combination with large and heavy format tiles.

### Cutting PVC Profiles

Always refer to the cutting tool manufacturer's instructions, cautions, and requirements prior to cutting profiles. Use appropriate safety equipment and personal protective equipment (PPE) as instructed by the manufacturer of the cutting tool.

Prior to installing the tile, make sure the profiles, corners, and connectors are accurately measured and dry-fitted. Measure and mark the profile to the correct length before cutting. PVC profiles may be cut with any of the a set of miter shears. Make sure the blade is clean and sharp.

Once cut, inspect the cut end and use a file to remove any burrs that may have formed during the cutting process. If necessary, the mounting leg may be trimmed

using metal or tin snips to avoid interference or overlapping of adjacent profile pieces.

## Installing Profiles

Use when adjoining two fields of tile both installed using the thick bed installation method. Make sure the full height of the profile is embedded completely, extending into the packed mortar bed and resulting in the top being flush with the top of the tile. Pack the second mortar bed around the profile and install the second field of the tile. Leave a 1/16" to 1/8" gap between the profile and tile for grouting. Continue tiling the rest of the area.

Immediately after installing the profiles and tile, clean the surface of the profile to remove any residual adhesive or cement material with clean fresh water and a sponge or microfiber cloth.

## 6. AVAILABILITY AND COST

### Availability

LATICRETE materials are available worldwide.

### For Distributor Information, Call:

Toll Free: 1.800.243.4788

Telephone: +1.203.393.0010

For on-line distributor information, visit LATICRETE at [laticrete.com](http://laticrete.com)

### Cost

Contact a LATICRETE Distributor in your area.

## 7. WARRANTY

See 10. FILING SYSTEM:

- 1 Year Product Warranty (US - English)

## 8. MAINTENANCE

PVC profiles require no special maintenance or care but should be periodically cleaned to maintain their appearance. Clean profiles using fresh clean water and a soft sponge or microfiber cloth, a neutral pH cleaner such as STONETECH® Stone & Tile Cleaner may also be used. If cleaning agents are used, they must be free of hydrochloric and/or hydrofluoric acids. Do not use any abrasive cleaning products as they can scratch or mar the decorative surface.

## 9. TECHNICAL SERVICES

### Technical Assistance

Information is available by calling the LATICRETE Technical Service Hotline:

Toll Free: 1.800.243.4788, ext. 1235

Telephone: +1.203.393.0010, ext. 1235

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## Technical and Safety Literature

To acquire technical and safety literature, please visit our website at [laticrete.com](http://laticrete.com).

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